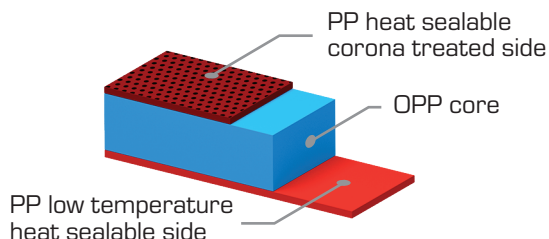


# TATRAFAN KXLSE

## LOW TEMPERATURE HEAT SEALABLE COEXTRUDED BOPP FILM

### Description and Application

- Transparent film with excellent optical properties (low haze, high gloss)
- Both-side heat sealable. One side corona treated.
- Wide heat sealing range
- Non treated side with low temperature sealing layer
- Very good slip and antistatic performance
- Suitable for HFFS-VFFS high speed packaging machines
- Typical applications: Print and lamination. Packaging of various food products.
- Suitable for food contact



### TECHNICAL DATA

PROPERTIES	TEST METHOD	UNITS	TYPICAL VALUES				
<b>Nominal thickness</b> tolerance	DIN 53370	µm %	20	25	30	35	40
			±5				
<b>Unit weight</b> tolerance	Internal method	g/m <sup>2</sup> %	18,2	22,8	27,3	31,9	36,4
			±5				
<b>Yield</b>		m <sup>2</sup> /kg	54,9	43,9	36,6	31,3	27,5
<b>Tensile strength</b> MD (min.) TD (min.)	DIN EN ISO 527-1/3	N/mm <sup>2</sup>	130				
			250				
<b>Elongation at break</b> MD (max.) TD (max.)		%	200				
			65				
<b>Shrinkage</b> MD (max.) TD (max.)	130°C, 15min	%	5				
			3,5				
<b>Water vapour permeability</b> (max.)	ASTM F 1249 23 °C, 85% r.h. 38 °C.90% r.h.	g/m <sup>2</sup> .24h	1,5	1,2	1,0	0,9	0,8
			7,0	6,0	5,0	4,5	4,0
<b>Oxygen permeability</b> (max.)	DIN 53380 23 °, 0% r.h.	cm <sup>3</sup> /m <sup>2</sup> .24h.0,1MPa	2200	1800	1500	1300	1100
<b>Dynamic coefficient of friction - film/film untreated/untreated side</b>	ASTM D 1894	-	0,15 - 0,40				
<b>Seal temperature range</b>	Internal method	°C	85 - 140				
<b>Seal strength</b> (min.)	85 °C, 0,5s, 0,3MPa	N/15 mm	2,0				
<b>Gloss</b> (20 °) (min.)	ASTM D 2457	%	90				
<b>Haze</b> (max.)	ASTM D 1003	%	1,8	2,0	2,2	2,4	2,6
<b>Surface tension</b> (min.)	ASTM D 2578	mN/m	38				

\* After production \*\* After storage \*\*\* Typical values

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### HANDLING AND STORAGE

The product does not present special safety requirements during handling and storage. In order to maintain their properties and to ensure good processability, the film should be stored avoiding high humidity and high temperature conditions. Do not exceed an ambient temperature of 40°C (transport temperature between (-20 + 30)°C and relative humidity of 80%. The product should be protect away from direct sunlight and heat (steam lines or other). Take measures against electrostatic discharges – the film will accumulate electrostatic charge of the web – it could by cause an electrical spark (ignition source). Keep away from source of ignition. Use with adequate ventilation.

### General notes:

Do not handle or store near an open flame, sources of the heat orignition. Store in cool, dry area, away from direct heat or sunlight (Film for food packaging applications keep away from hazardous chemicals). Film properties are guaranteed for 6 month from the date of production.



## AVAILABILITY

KXLSE	Bobbin	
	Core diameter (mm)	Outside diameter (mm)
20	76*; 76,8*; or 152*	Max. 780*
25		
30		
35		
40		

\*Standard

### ENVIRONMENT

When disposed of under orderly conditions no environmental damage effects occur. During burning under free air conditions only CO<sub>2</sub>, CO and water arise. Does not contain additives based on heavy metals (Cd,PB,HG,Cr). This product is expected to persist.

### OTHER INFORMATION

This information and recommendation is based on Terichem s best knowledge and belief accurate and reliable as of the date indicated.

However, no representation, warranty or guarantee is made with regards to accuracy, reliability or completeness. Conditions of use of the material are under the control of the user; therefore it is the user's responsibility to satisfy himself as to the suitability and completeness of such information for his own particular use.



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